Assembly Instructions for stopping plug: 475/477 EExd IIC 475/477 EExd I

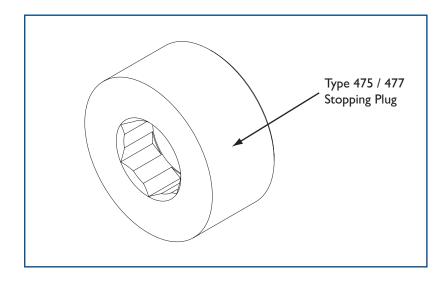


Assembly Instructions AI 379 / Issue B - I 2/07

Certification Details

CStopping Plug Type: 475/477 Exd IIC Sira No: 06ATEX1240U WII 2 GD IP66

Stopping Plug Type: 475/477 Exd I Sira No: 06ATEX I 240U (IM 2 IP66



STOPPING PLUGS		
Size		Allen Key
Metric	NPT	Size
M20	1/2" - 3/4"	10
M25	۱"	10
M32	11/4"	14
M40	11/2"	19
M50	2"	19
M63	21/2"	19
M75	3"	19

475 - This Stopping Plug is inserted from the OUTSIDE of the enclosure/equipment

477 - This Stopping Plug is inserted from the INSIDE of the enclosure/equipment

Hawke International is a division of Hubbell Ltd. Registered No. 669157 in England. Registered Office: itre House, 160 Aldersgate Street, London EC1A 4DD.

A member of the Hubbell Group of Companies

Ensure thread type and size are compatible with enclosure thread,

Where ingress protection of IP54 is required, the use of a suitable non-setting thread sealant is recommended.

Step 2

Fully tighten stopping plug into the enclosure/equipment using the appropriate hexagon allen key

For parallel threaded stopping plugs the number of threads engaged must be 5 with an axial engagement of 8mm. For taper threaded stopping plugs the number of threads engaged may be less than this.

Note:

Do not use stopping plugs for closing the entry in an adaptor or reducer.

Fax: +44 (0) 161 830 6648