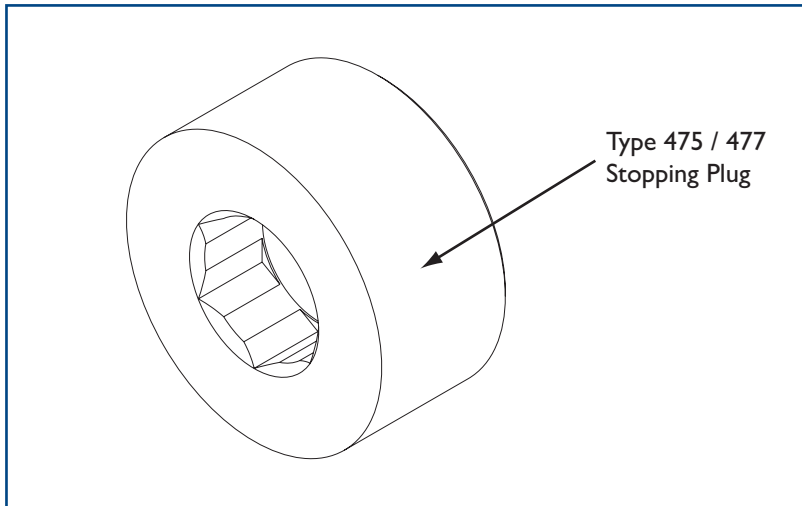


# Assembly Instructions for stopping plug: 475/477 EExd IIC 475/477 EExd I

### Certification Details

CStopping Plug Type: 475/477 Exd IIC  
Sira No: 06ATEX1240U Ⓢ II 2 GD IP66

Stopping Plug Type: 475/477 Exd I  
Sira No: 06ATEX1240U Ⓢ IM 2 IP66



STOPPING PLUGS		Allen Key Size
Size		
Metric	NPT	
M20	1/2" - 3/4"	10
M25	1"	10
M32	1 1/4"	14
M40	1 1/2"	19
M50	2"	19
M63	2 1/2"	19
M75	3"	19

**475 - This Stopping Plug is inserted from the OUTSIDE of the enclosure/equipment**

**477 - This Stopping Plug is inserted from the INSIDE of the enclosure/equipment**

#### Step 1

Ensure thread type and size are compatible with enclosure thread.

Where ingress protection of IP54 is required, the use of a suitable non-setting thread sealant is recommended.

#### Step 2

Fully tighten stopping plug into the enclosure/equipment using the appropriate hexagon allen key

For parallel threaded stopping plugs the number of threads engaged must be 5 with an axial engagement of 8mm.  
For taper threaded stopping plugs the number of threads engaged may be less than this.

#### Note:

Do not use stopping plugs for closing the entry in an adaptor or reducer.