

# Assembly Instructions for stopping plug:

375 Exe II

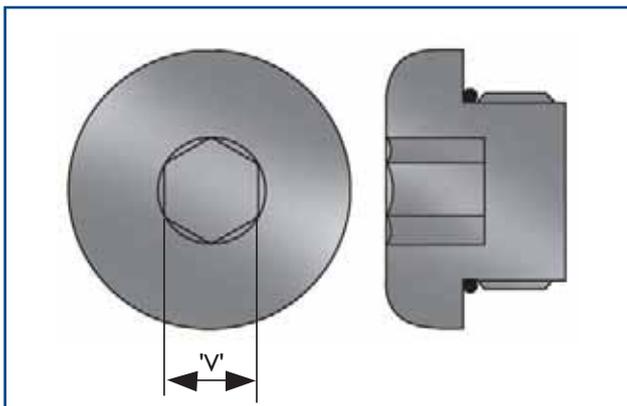
387 Exe II

### Certification Details

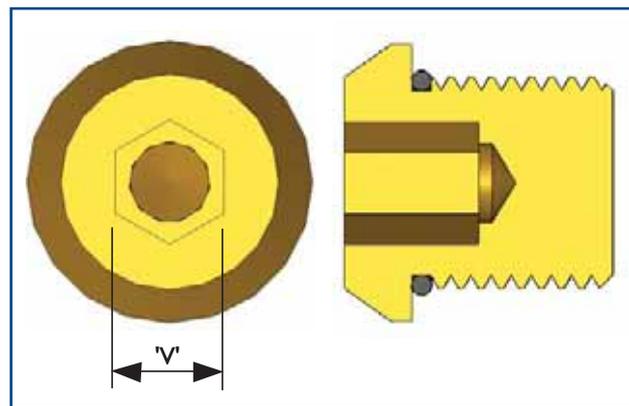
Stopping Plug Type: 375 Exe II  
Sira No: 01ATEX1204U Ⓢ II 2 GD IP66

Stopping Plug Type: 387 Exe II  
Sira No: 06ATEX1240U Ⓢ II 2 GD IP66

### Type 375 Increased Safety



### Type 387 Increased Safety



#### 375 STOPPING PLUGS

Thread Size	Hex. Key
Metric x 1.5p	Across Flats Size 'V'
M20	10.1
M25	10.1

#### 387 STOPPING PLUGS

Thread Size	Hex. Key
Metric x 1.5p	Across Flats Size 'V'
M16	6.0
M20	10.0
M25	10.0
M32	10.0
M40	19.0
M50	19.0
M63	19.0
M75	19.0

## This Stopping Plug is inserted from the OUTSIDE of the enclosure/equipment

### Step 1

Ensure thread type and size are compatible with enclosure thread, if applicable. For plain holes it is recommended that the hole size is no greater than 0.7mm bigger than the thread.

Where ingress protection of IP54 or above is required, the use of a suitable non-setting thread sealant or sealing washers is recommended

### Step 2

Fully tighten stopping plug into the enclosure/equipment using the appropriate hexagon allen key and using locknuts where necessary.

### Note:

Do not use stopping plugs for closing the entry in an adaptor or reducer.

**Safety First**

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